# inta

# Enzo Concealed Shower Mixing Valve EN70010CP

# Installation and Maintenance Instructions



inta

Intatec Ltd Airfield Industrial Estate Hixon Staffordshire ST18 OPF

In this procedure document we have endeavoured to make the information as accurate as possible.

We cannot accept any responsibility should it be found that in any respect the information is inaccurate or incomplete or becomes so as a result of further developments or otherwise.

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#### Introduction

This installation guide has been produced for the Enzo concealed dual outlet shower mixing valve. These instructions cover the installation, operation and maintenance. Please read the enclosed instructions before commencing the installation of this product, please note;

#### We recommend that the installation of any Inta product is carried out by an approved installer.

The installation must be carried out strictly in accordance with the Water Supply (Water Fitting) Regulations 1999 and any local authority regulations.

If in doubt we recommend that you contact WRAS - Water Regulations Advisory Scheme on Tel: 0333 207 9030, your local water authority - details available on the WRAS website or the Chartered Institute of Plumbing and Heating Engineers on Tel: 01708 472 791.

All products MUST be re-commissioned to suit site conditions to ensure optimum performance levels of the product are obtained

#### Safety

This thermostatic shower must be installed and commissioned correctly to ensure that water is supplied at a safe temperature to suit the users.

The shower is pre-set using ideal conditions to 38°C at the stop with a manual push button override to 46°C (can be re-set to suit site conditions or user preference – see calibration page 13).

The maximum mixed temperature takes account of the allowable tolerances inherent in thermostatic shower mixers and temperature losses.

#### It is not a safe bathing temperature for adults or children.

The British Burns Association recommends 37 to 37.5°C as a comfortable bathing temperature for children. In premises covered by the Care Standard Act 2000, the maximum mixed water outlet temperature is 43°C.

#### **Products**

Enzo Concealed 3 Handle Thermostatic Shower Dual Outlet

EN70010CP

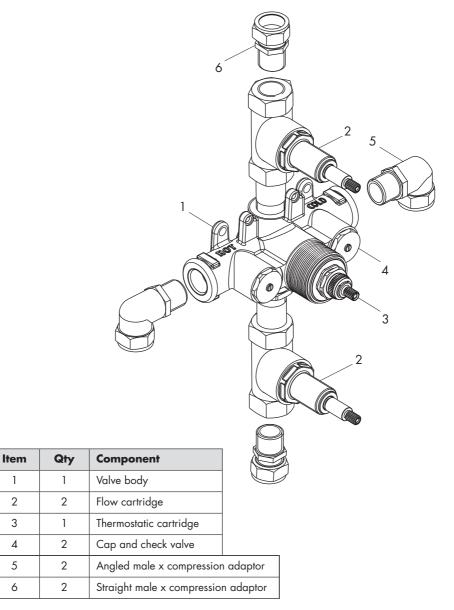
#### **Check Content**

Before commencing remove all components from packaging and check each component with the contents list.

Ensure all parts are present, before discarding any packaging. If any parts are missing, do not attempt to install your Inta shower valve until the missing parts have been obtained.



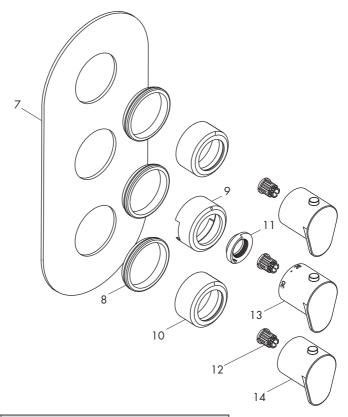
# **Components - Shower Valve**



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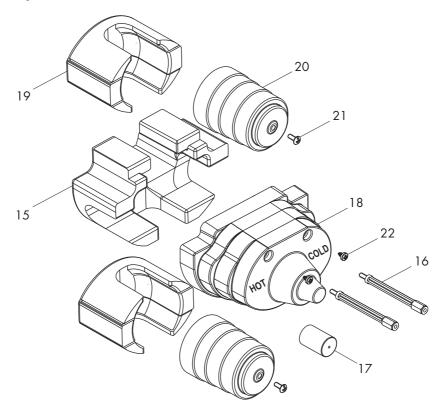
# **Components - Concealing Plate and Control Knobs**



Item	Qty	Component
7	1	Concealing plate
8	3	Sealing ring
9	1	Temperature control concealing sleeve
10	2	Flow control concealing sleeve
11	1	Temperature stop ring
12	3	Gear drive for control knob
13	1	Temperature control knob
14	2	Flow control knob



# **Components - Plaster Guard and Insulation**



Item	Qty	Component	
15	1	Preformed temperature control insulation shell	
16	2	Extension piece	
17	1	Thermostatic cartridge extension	
18	1	Temperature control valve plaster guard	
19	2	Preformed flow control insulation shell	
20	2	Flow control valve plaster guard	
21	2	Retaining screw - flow control plaster guard	
22	2	Retaining screw - cartridge plaster guard	



#### **Technical Data**

This Inta Enzo thermostatic shower valve is suitable for installations on all types of plumbing systems, including gravity supplies, fully pumped, modulating combination boiler, unvented water heater and unbalanced supplies i.e. Cold Mains & Tank Fed Hot. They are not suitable for non-modulating combination boilers.

Max Inlet Pressure (Static)	5 bar	Max Inlet Temperature	85°C
Min Operating Pressure (Dynamic)	0.2 bar	Pre Set Factory Temp Setting	38°C
Max Unbalanced Pressure Ratio	5:1	Temperature Stability	±2°C
Inlet Connections (Body only)	G1/2	Min Temp Differential to	
Outlet Connections (Flow control)	G1/2	ensure fail-safe between hot	
		and cold supplies	15°C

#### **Unvented Mains Pressure System**

The drawing shows a typical installation of a shower mixing valve in conjunction with an unvented hot water system. This type of installation must be carried out in accordance with Part G of the Building Regulations.

Whilst pressures are theoretically equal (balanced) most unvented hot systems have a pressure reducing valve on the incoming cold water prior to the hot water storage vessel. This means that the hot and cold pressures can be significantly different.

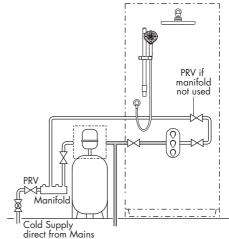
Most unvented systems use an inlet manifold located directly after the pressure reducing valve.

It is recommended that the cold supply be taken from one of the outlets of the manifold directly to the shower as an independent supply.

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For systems without a manifold unit after the pressure reducing valve and where the cold water supply pressure is significantly higher than the hot supply we recommend that a separate pressure reducing valve is fitted to the cold supply, as close as possible to the shower valve and with no draw off points between it and the shower valve.

Flow regulators are required for installations where a PRV is not fitted to ensure simultaneous demand is accounted for.





#### **Pumped Systems**

Pumped systems use a booster pump to increase the pressure of the gravity fed water supplies.

These booster pumps are used where the head of water is insufficient to provide a satisfactory

shower or where a high performance shower is required.

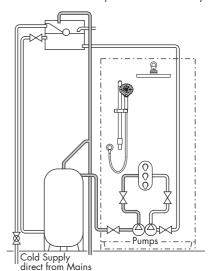
Please ensure that the performance of the pump is matched to suit the shower.

Follow the instructions for gravity fed installations taking into account the installation requirements of the pump.

Ensure that the hot and cold water storage capacity is sufficient to supply the shower and any other draw off points that may be used simultaneously.

Most pumps require a minimum head of water to allow the flow switches to operate automatically. Where this is not available a negative head kit may be required to operate the pump.

Please consult the pump manufacturer's installation requirements



#### Modulating Combi Boiler / Instantaneous Gas Water Heater

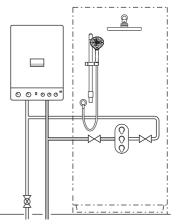
The drawing shows a typical installation of a shower valve in conjunction with a combination boiler.

Combi boilers will produce a constant flow of water at a temperature within its operating range. However we recommend that the system should supply hot water in excess of 60°C.

The hot water flow rates are dependant upon the type of boiler / heater used and the temperature rise required to heat the cold water to the required temperature.

The cold water flow rates may be much greater as they are generally unrestricted from the mains cold water supply. To ensure relatively balanced flow

rates, we recommend that a pressure reducing valve or 6 l/min flow regulator is fitted in the cold water supply pipe.





#### **Gravity System**

The drawing shows a typical installation of a shower valve on a gravity supplied system.

Please note the minimum head pressure required to ensure correct operation of the valve. In accordance with good plumbing practice, we recommend that a totally independent hot and cold water supply be taken to the valve.

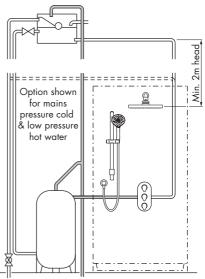
The cold water supply must be connected directly to the water cistern. The hot water supply should be connected to the hot water cylinder via an Essex flange or Sussex flange or to the vent or a draw off pipe as close as possible to the top of the cylinder.

For equal tank fed pressures there is no need to fit the flow regulators. This installation is the recommended minimum for gravity supplies.

For systems with less than 2 metre head pressure, we recommend that a suitable booster pump is fitted to increase the supply pressure.

#### **Cold Mains & Gravity Hot Supplies**

If the cold supply to the shower is direct from the cold water mains and the hot water supply is gravity fed from the cold water cistern via the hot water cistern you MUST fit a pressure reducing valve or a 6 l/min flow regulator.



#### **Site Preparation**

# It is important to plan the installation thoroughly to suit site conditions before commencing.

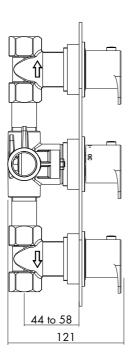
- Before commencing the installation ensure site conditions are suitable.
- The shower mixing valve is designed for concealed pipework, whether in a solid or studded wall.
- Site conditions will determine how the shower valve, outlet elbow and if required the over head soaker (shower head) will be installed.
- The thickness of wall tiles, plaster or plaster board should all be considered when positioning
  the shower valve and routing the hot and cold supply pipes.
- The shower valve must protrude sufficiently from the finished tiled surface to allow the concealing plate and control knobs to be fitted.
- Ensure the shower valve assembly will be vertical when installed.

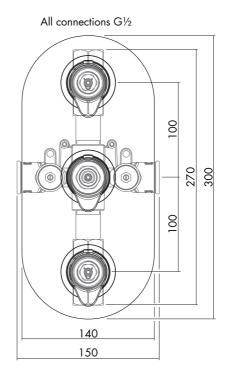


#### **Site Preparation**

- The supply pipes can come from below, above, the side or through the wall.
- The shower valve must be installed securely into the wall. If not embedded into the wall with
  plaster the shower valve must be fixed secure to the studding using screws in the 2
  mounting holes.
- The whole system should be thoroughly flushed, prior to the connection of the hot and cold water supplies to the shower valve, to remove any debris that may be in the supply pipework.
- Ensure there are no joint leaks before finishing the wall.
- Isolation valves must be fitted in an accessible position to both the hot and cold supplies should the valve need to be isolated in the future for servicing.

#### **Dimensions**







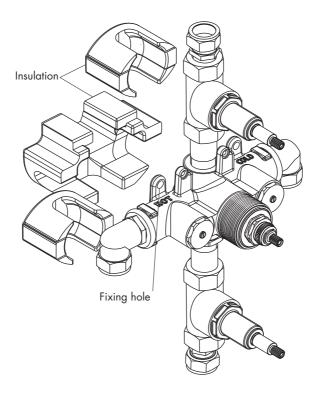
#### Installation - Shower Valve

Before installing the shower valve, fit the four threaded by compression fittings (5) and (6) to the inlet and outlet connections, ensuring water tight joints. Also connect the supply and outlet pipes.

The valve and pipes can be used as a template to mark their position onto the wall.

#### Solid wall

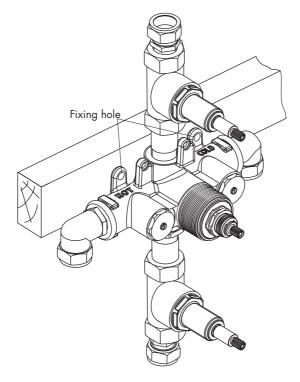
- Create a large enough cavity for the shower valve, two flow control valves and chase the
  wall for the two supply pipes and a route from the outlet of the flow control valves to the
  outlet elbow and overhead shower.
- If the preformed insulation is not used, fix the shower and flow control valves into the cavity using the 2 fixing holes ensuring the valve is horizontally in line





#### **Cavity wall**

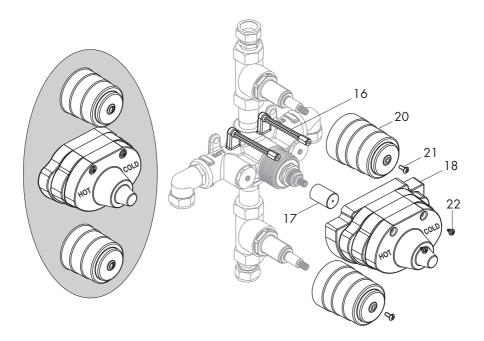
- The shower valve must be fixed securely to the structural member of the stud wall and/or an
  additional member may need to be included where the shower valve will be located.
- More than one horizontal structural member or a vertical member may be required to secure the shower valve assembly.
- If there is access from the adjacent room into the cavity, the surface of the shower room wall
  can be finished with most of the tiling completed.
- Fix the shower valve assembly to the structural member using 2 screws of sufficient length and tighten to hold secure.
- Ensure the thermostatic cartridge and flow control valve protrude sufficiently from the finished wall surface to allow the concealing plate and control knobs to be fitted, see dimension drawing for protrusion distance.
- Additional holes need to be made for the outlet elbow, flexible slide rail kit and soaker arm.
   The tiling around these holes needs to be completed to allow the these components to be fitted.





#### Plaster guard

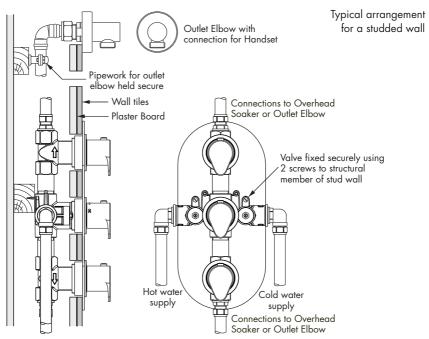
- Check all joints for leakage before embedding into the wall or concealing the valve.
- Screw the extension pieces (16) into the two threaded holes.
- Place the thermostatic cartridge extension (17) over the flow cartridge spindle.
- Place the flow controller covers (20) over the flow control valves and secure with retaining screw (21).
- Fit the plaster guard (18) over the valve and thermostatic cartridge and secure with two retaining screws (22).
- For a solid wall embed the pipes and shower valve with plaster.
- Finally finish the wall with plaster and plaster up to and around the plaster guard.
- When the plaster is dry remove the plaster guards or if a tiled wall leave in position and tile
  around the guard.
- Finally remove the retaining screws and remove the plaster guards.





### **Installation - Outlet Elbow and Concealing Plate**

- The pipework for the outlet elbow must be fixed securely to a structural members of the stud wall and/or an additional member may need to be included.
- If there is access from the adjacent room into the cavity, the surface of the shower room wall
  can be finished with most of the tiling completed.
- Connect the outlet elbow to its supply pipework ensuring a water tight joint.
- Apply mastic to the inner edge of the concealing plate, insert the assembly through the wall, secure the pipework and connect to the shower valve.
- Turn on the water supplies and test all joints for leakage before finishing the wall. Any leaking joints must be rectified before proceeding further.
- Finish tiling the wall around the shower valve.
- Fit the gasket into the concealing plate with a bead of mastic.
- Place the concealing plate and gasket, with a bead of mastic on the back of both, over the control valves and press firmly to the wall.
- Fit the temperature stop ring, the gear drive and push on the temperature control knobs.
- Finally finish the wall on the adjacent room side.





#### **Calibration**

The Inta Enzo shower valve has a factory set outlet temperature of 38°C via the security setting. This is based on a balanced supply pressure and a stable hot water inlet temperature of 65°C.

However, the calibration point MUST be checked and re-set as necessary to suit site conditions.

Care must be taken when re-calibrating the valve as INCORRECT CALIBRATION CAN CAUSE INJURY.

- Remove the temperature control knob (13) by pulling away from the shower valve, the gear drive (12) and the temperature stop ring (11).
- Fully open the flow control and allow the outlet temperature to stabilise.
- Temporarily refit the control knob (13) and using a digital thermometer it is possible to increase
  or reduce the mixed water outlet temperature until 38°C is re-established, by slowly rotating
  the control knob.
- Remove the control knob (13) and refit the temperature stop ring (11) onto the splined section
  of the cartridge. The red dot on the temperature stop ring must align with the temperature
  position symbol (9) on the temperature control concealing sleeve.
- Refit the gear drive (12).
- Refit the temperature control knob in the reverse order ensuring that 38°C on the control knob is in line with the temperature position symbol (9).

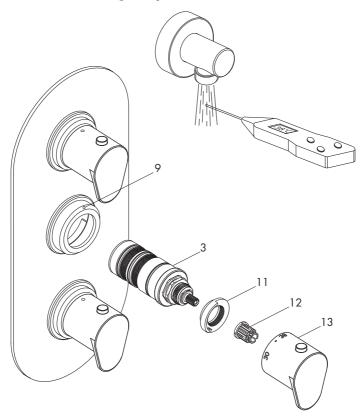
PLEASE NOTE THAT ONCE CALIBRATED, THE SECURITY SETTING WILL ONLY BE 38°C UNDER THE SUPPLY CONDITIONS USED FOR CALIBRATION.

#### **Cartridge Replacement**

- Isolate both the hot and cold water supplies
- Remove the temperature control knob (13) by pulling away from the shower valve, the gear drive (12) and the temperature stop ring (11).
- Using a suitable spanner unscrew the cartridge (3).
- Replace with a new cartridge.
- The shower valve must be re-calibrated after fitting the new cartridge following the procedure above.
- Refit the temperature stop ring (11) onto the splined section of the cartridge. The red dot on the temperature stop ring must align with the temperature position symbol (9) on the temperature control concealing sleeve
- Refit the gear drive (12).
- Refit the temperature control knob in the reverse order ensuring that 38°C on the control knob is in line with the temperature position symbol (9).



#### **Calibration and Cartridge Replacement**



#### **Aftercare**

Inta shower mixing valves have a high quality finish and should be treated with care.

An occasional wipe with a mild washing-up liquid on a soft damp cloth followed by a thorough rinsing is all that is required.

The nozzles in the hand set should be cleaned periodically to remove any build up of debris or deposits which may affect the performance of the shower.

Do not use an abrasive or chemical household cleaner as this may cause damage.

#### **Spares**

A full range of spares are available for this product.

**PLEASE NOTE:** Only genuine spares should be used.



# **Problem Solving**

The following details are supplied for on site queries, should you require any further assistance our Technical Department can be contacted directly on 01889 272199.

Fault	Solution
Showering temperature is not hot enough.	Ensure the hot water supply is at a constant temperature above 60°C. Check for air locks in the pipework. Thermostatic cartridge movement limited due to lime scale build up
The water goes cold during showering.	Insufficient stored hot water. When used with a combi boiler confirm that the boiler is still firing. Adjust the boiler to a minimum setting of 65°C which may not necessarily be the best flow rate.
When the water is set at cold, the showering temperature is too hot.	The hot and cold supply connections have been made in reverse. Thermostatic cartridge movement limited due to lime scale build up
The maximum showering temperature is too hot or when set to hot water runs to cold.	Check the commissioned maximum temperature of the shower valve. Check the connections to the valve have not been made in reverse. Thermostatic cartridge movement limited due to lime scale build up
The flow of water from the shower valve is low.	Check the filters are clean and the supply pressure is above 0.2 bar.
No flow of water	Ensure the valve has not fail-safed and check that there is hot and cold water flow to the valve. Ensure the check valves are not closed.
Shower is stiff to operate	Build-up of limescale on flow control cartridge - service and de-scale
Passing/dripping from outlet	Service flow control cartridge.



#### **Water Outlets - Installation**

- The pipework for the water outlets must be fixed securely to a structural members of the stud wall and/or an additional member may need to be included.
- If there is access from the adjacent room into the wall cavity or from the room above or roof space into the ceiling space, the surface of the shower room wall can be finished with most of the tiling completed or the ceiling finished.
- Drill a hole in the required location for the wall elbow, overhead or ceiling soaker.
- A flanged elbow with a compression and female threaded connection may be used to
  provide a secure connection for the outlets. Other types of fittings can be used which fit to a
  structural member and provide the required connections.
- For the ceiling arm the fitting used should not protrude beyond the surface of the ceiling.
- Other fittings may be required to make the connection between the fitting fixed to the structural member and the water outlet.
- Apply mastic to the inner edge of the wall elbow before fitting.
- Push the concealing plate of the overhead arm or ceiling arm to the wall or ceiling.
- Connect the water outlet to the mixed water supply from the shower valve.
- Turn on the water supplies and test all joints for leakage before finishing the wall. Any leaking joints must be rectified before proceeding further.

#### **Rinse Station**

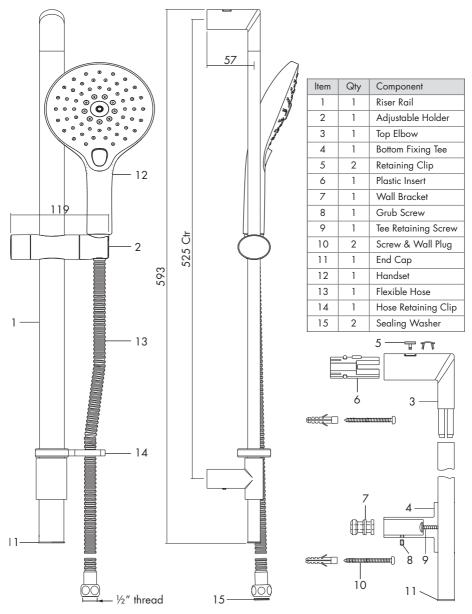
- Connect the handset to the hose using the sealing washer provided.
- Connect the hose to the outlet elbow using the sealing washer provided.
- Turn on the shower and check joints for leakage.

#### Slide Rail Kit

- Install the slide rail kit following the instructions given on page 20.
- Connect the hose to the outlet elbow using the sealing washer provided.
- Turn on the shower and check joints for leakage.

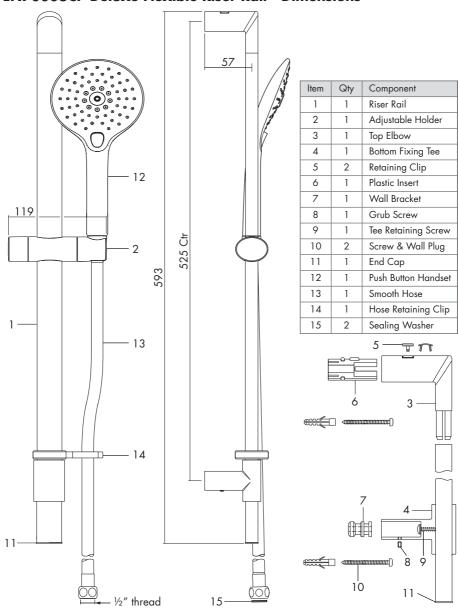


#### **EN70002CP Flexible Riser Rail - Dimensions**





#### **EN70006CP Deluxe Flexible Riser Rail - Dimensions**





#### **Installing the Riser Rail**

The screws and wall plugs supplied are only suitable for use in solid walls. If the wall is plaster board or soft building block use special wall plugs obtainable from most DIY stores.

Ensure there are no supply pipes or cables where you intend to drill.

Where possible, drill holes between ceramic tiles (in the grout). If drilling into ceramic tiles use a ceramic bit.

This product must always be used and fitted in such a way as not to cause water damage, therefore should be located and directed towards a suitable shower tray.

Take care to use power tools safely.

To avoid cracking ensure the wall plug is pushed all the way behind the ceramic tile.

Drill the 6mm diameter hole for the plastic insert (6) for the top elbow (3).

Using the screw provided (10) secure the plastic insert (6) to the wall ensuring the correct orientation with the raised clip section at the top.

Assemble the handset holder (2) and hose retaining clip (14) onto the riser rail as illustrated.

Push the top elbow (3) fully into the riser rail (1) and onto the plastic insert (6).

Slide the bottom fixing tee (4) onto the riser rail and secure with the retaining screw (9) or alter its position by loosening screw before sliding to its new position.

Mark the required position for the bottom fixing tee (4) onto the wall with a removable marker.

Drill a 6mm diameter hole centrally with the markings ensuring the 2 drilled holes are vertically in line.

Fix the wall bracket (7) to the wall using the screw provided (10).

Refit the riser rail, elbow and tee onto the wall bracket and plastic insert, then push fully towards the wall. The upper elbow will click into position on the plastic insert.

Fit the plastic retaining clip (5) into the top of the elbow.

Fit and tighten the grub screw (8) to secure the fixing tee to the wall bracket.

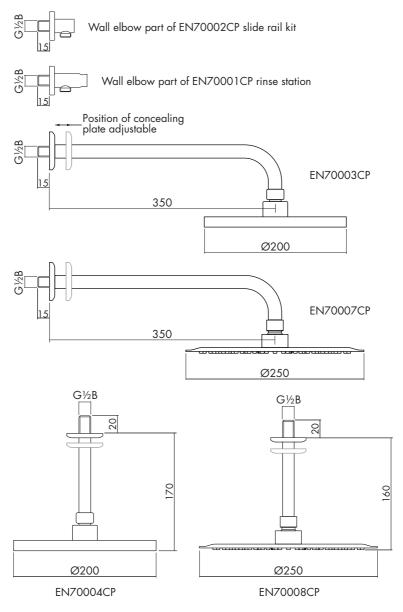
Insert the end cap (11) into the bottom of the riser rail.

Ensure the sealing washers (15) are inserted into both ends of the flexible hose and connect the hose to the shower valve and the handset (12).

Turn on the shower valve and check joints for leakage.



#### **Water Outlets - Dimensions**





#### **Notes**

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#### **Notes**

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#### Please leave this Manual for the User

To activate your product warranty please visit

# www.intatec.co.uk

and click on Product Registration



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10-12-19