

**STUART**

## Installation, Operation & Maintenance Instructions

Please leave this instruction booklet with the home owner as it contains important guarantee, maintenance and safety information



**Read this manual carefully before commencing installation.**

This manual covers the following products:

**Flood Kit**  
Pt. No. 46638

**50 Hz**



**PRODUCT DESCRIPTION**

Electric motor driven submersible pump with float switch control fitted with hose and stored in a vented case for immediate use.

**APPLICATION**

The flood kit is designed for drainage and transfer of flood water in outdoor or indoor applications.

The pump incorporates an integral float switch, which provides automatic pump control in the form of a low level cut out to prevent the risk of the pump running dry. The pump is suitable for dirty water applications and is capable of handling semi-solids in suspension of up to 5 mm in diameter.

**STORAGE**

If this product is not to be installed immediately on receipt, ensure that it is stored in a dry, frost and vibration free location in its original packaging.

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## **WARNINGS:**



- The pumps must not be used with salt water, sewage, flammable, corrosive or explosive liquids (eg. petroleum oil, petrol, thinners) grease, oils or foodstuffs.
- This pump set must not be used for any other application without the written consent of Stuart Turner Limited and in particular, must not be connected directly to the mains water supply.
- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
- Children shall not play with the appliance.
- Cleaning and user maintenance shall not be made by children without supervision.



- Maximum head (closed valve), 0.85 bar (8.5 metres).
- The electrical installation must be carried out in accordance with the current national electrical regulations.
- The electrical installation must be installed by a qualified person.
- In the interests of electrical safety a 30 mA residual current device (R.C.D. not supplied) should be installed in the supply circuit. This may be part of a consumer unit or a separate unit.
- Before starting work on the electrical supply ensure power supply is isolated.
- Isolate all appliances in the water from the electrical supply before putting your hands in the water.
- This appliance must be earthed via the supply cord.



- The motor is provided with a factory fitted supply cord and plug. This must be connected to the mains supply via a 13 Amp double pole switched, socket outlet in compliance with BS 1363-2.
- A plug with bared flexible cords is hazardous if engaged in a live socket outlet.
- Do not run the pump dry.
- In the unlikely event of mechanical seal failure pollution of the liquid could occur due to the leakage of lubricants.
- If the supply cord is damaged, it must be replaced by Stuart Turner Ltd or an official Service Agent to avoid hazard.

Please read installation details carefully as they are intended to ensure this product provides long, trouble free service. Failure to install the unit in accordance with the installation instructions will lead to invalidation of the warranty.

CHECKLIST

**IMPORTANT:** With the pump removed from its packaging check for any damage prior to installation. If any damage is found contact Stuart Turner Ltd within 24 hours of receipt.

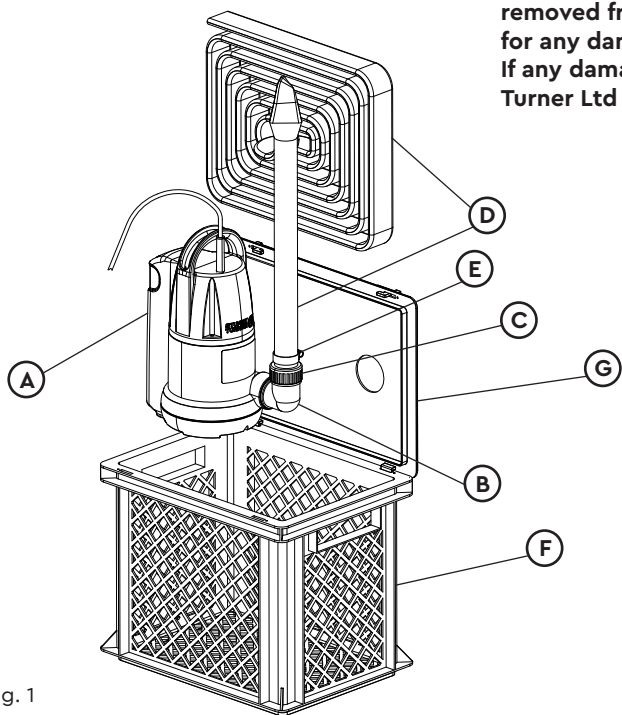


Fig. 1

Item	Description	Qty	Item	Description	Qty
(A)	Pump (in crate)	1	(E)	Circlip (fitted)	1
(B)	Elbow (fitted)	1	(F)	Crate (all parts inside)	1
(C)	Connector (fitted)	1	(G)	Lockable Lid (fitted to crate)	1
(D)	Lay flat hose 15 m (fitted to pump)	1			

Your product may vary slightly from the picture above.

## **1 IMPORTANT FACTS: READ BEFORE COMMENCING PUMP INSTALLATION**

### **A Water temperature**

The water entering the pump must be controlled as follows:

1.11 The maximum allowable water temperature is 35 °C.

1.12 The minimum allowable water temperature is 4 °C.

### **B General**

1.13 This unit comes completely fitted and ready to use and only requires the hose/supply cable setting out (see Section 2.15).

## 2 LOCATION – GENERAL



- 2.11 **Access:** For emergencies and maintenance the pump must be easily accessible.
- 2.12 Do not run against a closed valve for periods longer than 5 minutes. The water in and around the pump must not be allowed to freeze. This will result in pump damage.
- 2.13 Do not under any circumstances use the supply cord fitted, as a means to carry or lower the pump into position on installation. Attach a rope sling to the handle.
- 2.14 When operating continuously to avoid overheating of the motor, the unit must be installed in the vertical position and must be submerged to the correct levels at all times. However, when the automatic float switch option is selected, the pump may be operated partially submerged for short periods (see float switch operation section for further details).
- 2.15 **Setting up:** Set up unit as shown below.
  - 1. Open lid to access unit (Fig. 2).

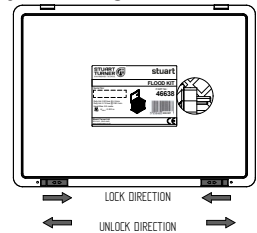


Fig. 2

- 2. Uncoil and feed both the lay flat hose and the supply cable through the hole in the lid (Fig. 3).
- 3. Set switch to auto or manual as required (see Section 2.17).

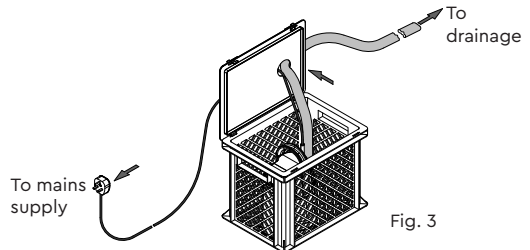


Fig. 3

- 4. Close lid ensuring the lay flat hose is not trapped or kinked.
- 5. Place unit in flood water (Fig. 4).
- 6. Lay the hose out to drainage area as required and ensure it is not trapped, twisted or kinked.

The unit is now ready for use.

Note: The hose may require adjusting on start up to remove any kinks and have a good flow from the unit.

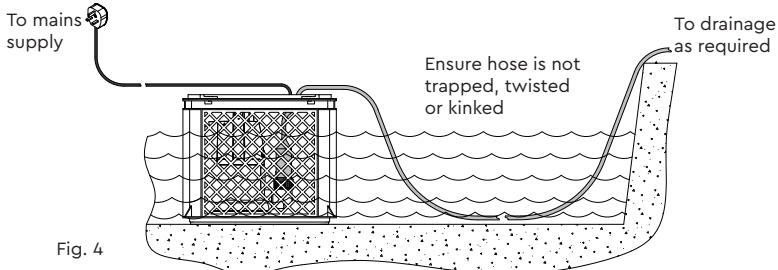


Fig. 4

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- 2.16 **Float Switch:** The pump incorporates an integral automatic float switch which has two modes of operation, auto and manual.  
The float switch consists of a float which moves up and down on a vertical axis within a housing.
- 2.17 **Float Switch Operation:** The float switch operation mode is changed by moving the selection lever (1) either up for the Manual position or down for the Auto position.
- 2.18 **Automatic Operation (Switch Position 'Down'):** The integrated float starts and stops the pump automatically when the selection indicator is set to automatic. It also provides a low level cut out to prevent dry running.
- 2.19 **Manual Operation (Switch Position 'Up'):** To start the pump, lift the selector lever (1) to the up position. This will cause the pump to run continuously. In this condition the pump will empty the sump down to a level of 3–6 mm. **The pump must then be manually stopped** to avoid dry running and pump damage.

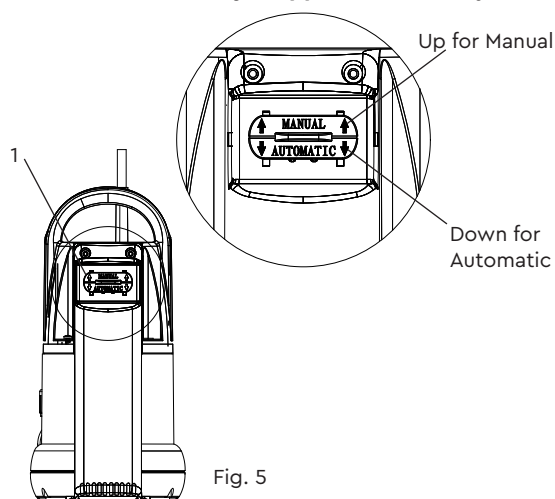
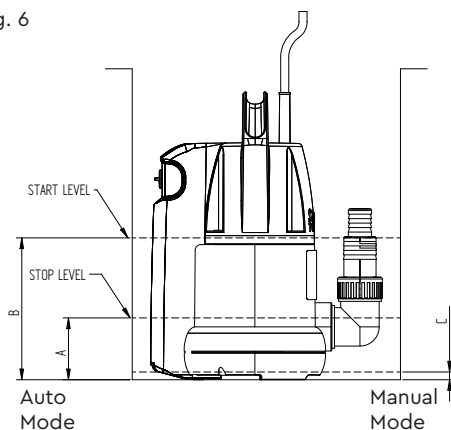


Fig. 5

## 2.20 Water Levels:

Fig. 6



### Automatic Operation

Model	Dim. A	Dim. B
All	75	150

### Manual Operation

Model	Dim. C
All	3–6 mm (see note)

Note: Pump **must** be manually stopped at this level to prevent damage.

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### 3 ELECTRICAL INSTALLATION



- 3.11 **Regulations:** The electrical installation must be carried out in accordance with the current national electrical regulations and installed by a qualified person.
- 3.12 **Safety:** In the interests of electrical safety a 30 mA residual current device (**R.C.D. not supplied**) should be installed in the supply circuit. This may be part of a consumer unit or a separate unit.
- 3.13 Before starting work on the electrical supply ensure power supply is isolated.
- 3.14 Isolate all appliances in the water from the electrical supply before putting your hands in the water.
- 3.15 If the supply cord is damaged, it must be replaced by Stuart Turner Ltd or an official Service Agent to avoid hazard.
- 3.16 If the pump is used to empty a swimming pool, the pump must not be used when people are in the water. Flush after use to remove the chlorine.
- 3.17 All motors are thermally protected by an integral auto-resetting thermotrip and are rated for continuous use.
- 3.18 **Earthing:** This appliance must be earthed via the supply cord.
- 3.19 **Connections:** The motor is provided with a factory fitted supply cord and moulded plug. This must be connected to the mains supply via a 5 Amp double pole switched, socket outlet in compliance with BS 1363-2. The socket outlet should be mounted in an easily accessible position and should be labelled if confusion is possible, to allow easy identification of the pump isolating switch.

#### 3.20 **Wiring Of Connection Unit:**

**The moulded plug fitted to this appliance is not waterproof - keep dry.**

If the plug supplied is not suitable for your socket outlet, it should be cut off and destroyed.

**A plug with bared flexible cords is hazardous if engaged in a live socket outlet.**

The end of the flexible cord should be suitably prepared and correct plug fitted, as follows:

The wires in the mains lead (supply cord) are coloured in accordance with the following code:

Green and Yellow: Earth

Blue: Neutral

Brown: Live

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your connection unit proceed as follows:

- The wire which is coloured green and yellow must be connected to the terminal in the connection unit which is marked with the letter E or by the earth symbol: ⊕ or coloured green or green and yellow.
- The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.
- The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

Cont ...

- 3.21 **Fuses:** A 5 Amp fuse size should be used with the appropriate pump.
- 3.22 **Supply Cord Extension:** The pumps are fitted with a supply cord suitable for outdoor and underwater use. The cord specification is as follows:-

Pump Type	Cord Type	Cord Length (m)
All Models	HO5RN-F3 G 1.00 mm <sup>2</sup>	10

If an extension cord is necessary a cord of the proper type and rating must be used.

In general for 230 volt pumps on distances up to 40 metres (inclusive of original cord length) the same specification cord as fitted to the pump can be used. For distances above 40 metres a larger cord size may be required due to voltage drop and advice must be obtained based upon installation details.

Any connectors or junction boxes must be specifically suited for outdoor use and installed in accordance with manufacturers instructions.

Any cable routed underground must be protected to local standards.

## 4 COMMISSIONING

- 4.11 The pump chamber must be full of water at all times. Damage will result if pump runs dry.
- 4.12 The pump must be submerged before starting. Take care when submerging the pump to ensure all air is purged from the casing. This is done by slowly submerging the pump and gently agitating whilst doing so. This will enable any trapped air pockets to be released.
- 4.13 Turn on the electrical supply and water movement should be immediately evident from pump outlet. If it is not, repeat step 4.12.
- 4.14 **For Further Technical Support:** Phone the Stuart Turner TechAssist team on +44 (0) 800 31 969 80. Our staff are trained to help and advise you over the phone.

Note: When pumps are installed in another manufacturers original equipment, please contact the manufacturer for advice.

## 5 MAINTENANCE

- 5.11 The water in and around the pump must not be allowed to freeze. This will result in pump damage.
- 5.12 Provision should be made for easy access to the pump to allow for regular maintenance.
- 5.13 The integral inlet filter grille should be checked periodically and cleaned if required. It is important the filters are clean and free from debris which in turn ensures the pump will always run at maximum efficiency. A blocked filter can cause damage to the pump
- 5.14 The pump must be cleaned as follows:-
- 5.15 **Pump Cleaning:**
  - 1) Disconnect electrical supply before working on pump.
  - 2) Release system pressure from pipework and remove pump from water (do not use cable to lift pump).
  - 3) Clean integral inlet filter grille using water pressure from a hose pipe.
  - 4) Refer to commissioning section for instructions on re-starting pump.

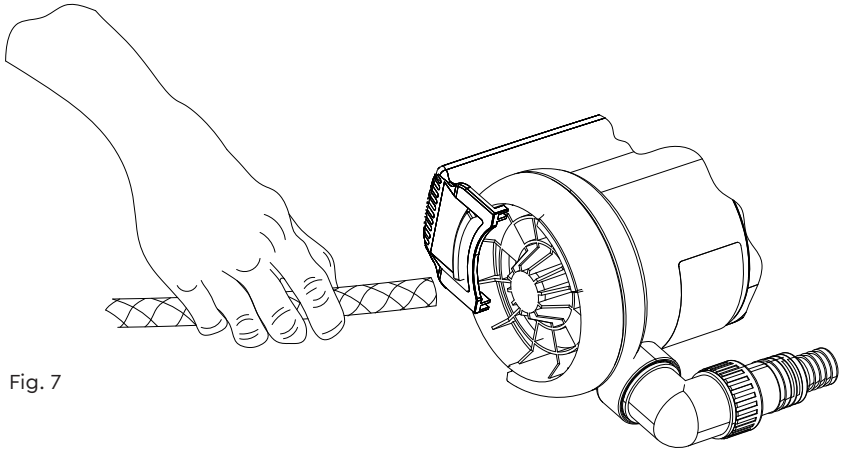
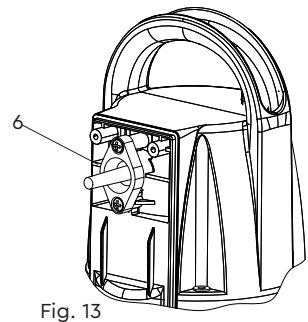
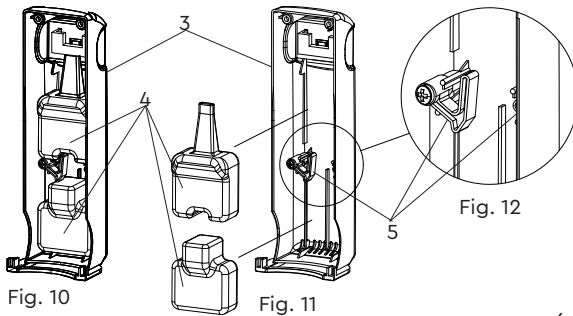
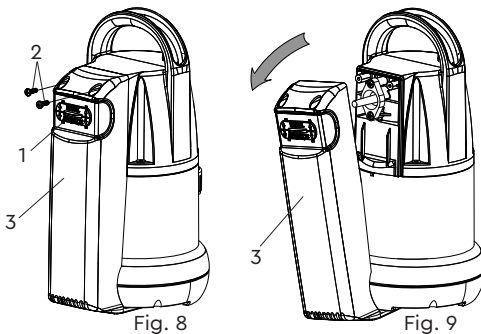


Fig. 7

### 5.16 Float Switch Cleaning:

The float switch assembly can be cleaned as follows:-

- 1) Move the selector (1) to the 'Automatic' (down) position Fig. 8.
- 2) Remove the two screws (2) located in recesses at the top of the float housing (3) Fig. 8.
- 3) Gently pull the float housing (3) away and down from the pump body – **DO NOT INVERT** float housing (3) Fig. 9.
- 4) Note the position of the two floats (4) within the float housing (3) Fig. 10.
- 5) Remove and clean the floats (4) Fig. 11.
- 6) Clean the inside of the float housing (3) and the float ratchet stops (5) ensure these stops are clear of all debris and free to move Fig. 11 & 12.
- 7) Clean around switch protrusion (6) Fig. 13.
- 8) Reassembly is the reverse of the above procedure.
- 9) Refer to commissioning section to re-start the pump.



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## 6 TECHNICAL SPECIFICATION

Pump Model		Flood Kit 50 Hz 46638
General	Guarantee	1 year
	Approvals	CE
Features	Pump type	Submersible
	Pump control	Float switch
	Carry handle	✓
	Manual mode	✓
	Automatic float switch	✓
	Noise	35 dB(A)
Materials	Pump body	Polypropylene
	Impeller	Plastic
	Pump mechanical seal	Double Lip
Performance	Maximum head (closed valve)	0.85 bar (8.5 metres)
	Maximum flow with 15 m hose	83 l/min @ zero head (hose laid flat), 80 l/min @ 2.0 m head
	Minimum immersion depth	Fully submerged
	Maximum immersion depth	7 metres
	Suction to remaining depth – manual mode	3 – 6 mm
	Suction to remaining depth – automatic mode	75 mm
	Maximum suspended particle size	5 mm
	Min / Max water temperature	Min 4 °C / Max 35 °C
Connections	Pump connections – outlet	G 1½ female
Flat hose	Hose Connector	G 1½ female x G 1 male x 25 or 32 mm bore hose
	Flat hose	32 mm lay flat x 15 metres long
Motor	Type	Induction (thermal trip / auto reset)
	Duty rating	Continuous S1
Electrical	Power supply / phase / frequency	230 V a.c. / 1 / 50 Hz
	Power consumption	508 Watts
	Current (full load)	2.2 Amps
	Fuse rating	5 Amps
	Power cable (pre-wired)	10 metres
Physical	Enclosure protection	IPX8
	Width	410 mm
	Depth	300 mm
	Height (excluding hoses)	340 mm
	Weight (including fittings)	9.2 Kg

Stuart Turner reserve the right to amend the specification in line with its policy of continuous development of its products.

**6.11 Noise:** The equivalent continuous A-weighted sound pressure level at a distance of 1 metre from the pumpset does not exceed 70 dB(A).

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## 7 TROUBLE SHOOTING GUIDE

Symptoms	Probable Cause	Recommended Action
Pump stops running.	Thermal overload protection has tripped.	<p>Disconnect the power supply to the pump.</p> <p>Check to ensure the pump is connected to the correct voltage supply.</p> <p>Check to ensure the impeller is not jammed and can rotate freely.</p> <p>Check to ensure water to be pumped does not exceed recommended temperature, ensure pump has not run dry and is fully submerged if running continuously.</p> <p>Check probable causes and remedy, allow to cool reinstall and connect cable.</p>
Pump will not start.	<p>Power not connected to the electricity supply.</p> <p>Impeller Jammed.</p> <p>Float switch not working.</p> <p>Water level under minimum requirements.</p>	<p>Check the cable is connected correctly and power supply is switched on. Check fuse.</p> <p>Clean away debris from the impeller.</p> <p>Ensure float can move freely.</p> <p>Increase the depth of the sump.</p>
<p>Pump runs but no water is supplied.</p> <p>or</p> <p>Poor performance.</p>	<p>Low water level.</p> <p>Impeller jammed.</p> <p>Discharge pipe clogged.</p> <p>Suction filter blocked.</p> <p>Required head is too high for the pump characteristics.</p>	<p>Ensure the pump is fully submerged in the water.</p> <p>Free obstruction Ensure that the pump is not able to suck air in (low water level).</p> <p>Remove pipe and ensure the discharge is clear of any debris.</p> <p>Check inlet pre-filters, (if fitted), and integral inlet grille are free from blockage.</p> <p>Refer to limits of application section.</p>
Pump will not stop.	Pump is not disabled by the float.	Ensure float can move freely.

7.11 Environment Protection: Your appliance contains valuable materials which can be recovered or recycled.

At the end of the products' useful life, please leave it at an appropriate local civic waste collection point.

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## 8 THE GUARANTEE – 1 YEAR

Congratulations on purchasing a Stuart Turner Flood Kit.

We are confident this pump will provide many years of trouble free service as all our products are manufactured to the very highest standard.

All Stuart Pumps are guaranteed to be free from defects in materials or workmanship for 1 year from the date of purchase.

Within the guarantee period we will repair, free of charge, any defects in the kit resulting from faults in material or workmanship, repairing or exchanging the whole unit as we may reasonably decide.

Not covered by this guarantee: Damage arising from incorrect installation, improper use, unauthorised repair, normal wear and tear and defects which have a negligible effect on the value or operation of the kit.

Reasonable evidence must be supplied that the product has been purchased within the guarantee term prior to the date of claim (such as proof of purchase or the kit serial number).

This guarantee is in addition to your statutory rights as a consumer. If you are in any doubt as to these rights, please contact your local Trading Standards Department.

In the event of a claim please telephone **'TechAssist'** or return the kit and flexible hoses with the accessories removed e.g pipes etc. If you have any doubt about removing a pump, please consult a professional.

**+44 (0) 800 31 969 80**

Proof of purchase should accompany the returned unit to avoid delay in investigation and dealing with your claim.

You should obtain appropriate insurance cover for any loss or damage which is not covered by Stuart Turner Ltd in this provision.



## DECLARATION OF CONFORMITY

### Low Voltage Directive – 2014/35/EU

IEC 60335-1, IEC 60335-2-41

### EMC Directive – 2014/30/EU

BS EN 55014-1, BS EN 55014-2, BS EN 55022, BS EN 61000-3-2, BS EN 61000-3-3,  
BS EN 61000-4-2, BS EN 61000-4-3, BS EN 61000-4-4, BS EN 61000-4-5, BS EN 61000-4-6,  
BS EN 61000-4-11

### RoHS Directive – 2011/65/EU

IT IS HEREBY CERTIFIED THAT THE STUART ELECTRIC MOTOR DRIVEN PUMP COMPLIES  
WITH THE ESSENTIAL REQUIREMENTS OF THE ABOVE E.E.C. DIRECTIVES.

RESPONSIBLE PERSON  
AND MANUFACTURER

STUART TURNER LIMITED  
HENLEY-ON-THAMES, OXFORDSHIRE  
RG9 2AD ENGLAND.

Signed .....  ..... Technical Director

Stuart Turner are an approved company to BS EN ISO 9001:2015



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